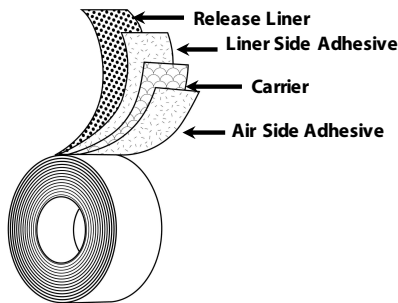


33M7H

Double-Coated Tape



Liner: 76lb semi-bleached kraft, silicone release coated on both sides

Liner Side Adhesive: Acrylic (I607)

Backing/Carrier: 0.5 mil polyester film

Air Side Adhesive: Acrylic (I607)

Applications

- Gasket assembly
- Mounting nameplates, decals, and plastic trim
- Laminating paper, felt, sponge rubber, foam, and plastics

Features

- Polyester Film Carrier
- Acrylic Adhesive
- 76lb Semi-bleached Kraft Liner

Benefits

- Support for aid in processing and application
- Conformable
- Excellent anchorage to foams and plastics
- Excellent performance over a wide temperature range
- Humidity and plasticizer migration resistant
- Easy to die-cut and process

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	9.9 mils	0.251 mm	PSTC 133
Adhesive Thickness (Air Side)	1.9 mils	0.048 mm	PSTC 133
Adhesive Thickness (Liner Side)	1.9 mils	0.048 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Thickness	5.6 mils	0.142 mm	PSTC 133
Adhesion to Steel (Air Side)	110 oz/in	12.03 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	120 oz/in	13.13 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	>24 hours		PSTC 107
Shear Strength (Liner Side)	>24 hours		PSTC 107
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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